

Serial No. 10/719,585

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**IN THE SPECIFICATION:**

Please replace the full paragraph beginning at Page 5, line 15 of the Specification as follows:

In the Figures, like number refer to like parts. Figure 1 illustrates a schematic representation of a hemming machine according to the present invention, where the hemming tool 10 contains an electromagnetic coil 15 positioned to electromagnetically crimp, weld, or crimp and weld an outer sheet metal panel 30 to an inner sheet metal panel 40. Depending on the configuration of the machine, the materials being hemmed, the thickness of the materials, etc., it may also be desirable to configure use a backing die 20 positioned outside the outer sheet 30, the inner sheet 40, and opposite the tool 10 as shown in Figure 1.